

# Safety Data Sheets

## 1. Identification

Product Name	: Acid Dye Ink Ac400 Black
Order No.	: AC400-K-2L
General Use	: Ink jet printing ink
Product Description	: Acid Dye Ink
SDS Number	: 037-W451841
Manufacture	
Company Name	: Mimaki Engineering Co., Ltd.
Address	: 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN
Telephone No.	: +81-268-64-2413
Importer / Distributor Established in USA	
Company Name	: MIMAKI USA, INC.
Address	: 4851 Thurmon Tanner Parkway, STE 100 Flowery Branch, GA 30542, U.S.A.
Telephone No.	: +1-678-730-0170
Emergency Telephone No.	: +1 866 928 0789 (within United States only, Toll free) +1 215 207 0061

## 2. Hazards Identification

### [HCS Classification]

#### Physical Hazards

Flammable Liquids : Category Not classified

#### Health Hazards

Eye Damage / Irritation : Category 2A

Sensitization – Skin : Category 1A

Toxic to Reproduction : Category 2

Specific Target Organ Toxicity : Category 2 (Kidney)

(Single Exposure)

Specific Target Organ Toxicity : Category 1 (kidney, liver, respiratory system)

(Repeated Exposure)

#### Environmental Hazards

Hazardous to the Aquatic : Category 3

Environment - Long Term Hazard

The above list does not include category being non-classifiable or not-applicable.

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## [HCS Label Elements]

### Symbol



### Signal Word

Danger

### Hazard Statements

H317 May cause an allergic skin reaction.

H319 Cause serious eye irritation.

H361 Suspected of damaging fertility or the unborn child.

H371 May causes damage to organs (Kidny).

H372 Causes damage to organs through prolonged or repeated exposure (kidney, liver, respiratory system).

H412 Harmful to aquatic life with long lasting effects.

### Precautionary Statements

#### [Prevention]

P201 Obtain SDS (Safety Data Sheet) and printer's Operation Manual before use.

P202 Do not handle until all safety precautions have been read and understood.

P260 Do not breathe gas/mist/vapors.

P264 Wash hands thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P272 Contaminated work clothing should not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

#### [Response]

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308+P311 IF exposed or concerned: Call a POISON CENTER/doctor.

P314 Get medical advice/attention if you feel unwell.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P362+P364 Take off contaminated clothing and wash before reuse.

#### [Storage]

P405 Store locked up.

#### [Disposal]

P501 Dispose of contents/container in accordance with local/regional/national/international regulation (to be specified).

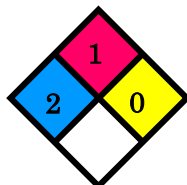
NFPA Rating (scale 0 – 4)

Health = 2

Flammability = 1

Instability = 0

Special =



## Safety Data Sheets

### 3. Composition / Information on Ingredients

No	Chemical Name	Wt%	CAS No.
1	Water	balance	7732-18-5
2	Proprietary Glycol	10-15	Trade Secret
3	Pigment (chrome and its compounds)	5-15	Trade Secret
4	Proprietary glycol ether	1-5	Trade Secret
5	Other additives	<15	Trade Secret
6	Preservative	<0.5	Mixture

Component Related Regulatory Information.

The chemical identity and/or percentage of composition is being withheld as a trade secret.

### 4. First Aid Measures

Inhalation	: Remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Eye Contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists, get medical advice/attention.
Skin Contact	: Wash with plenty of soap and water. Take off contaminated clothing and wash before reuse. If skin irritation or rash occurs: Get medical advice/attention.
Ingestion	: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth.
Most Important Symptoms/Effects	
Acute	: May be harmful if swallowed. Causes mild skin irritation, eye irritation, allergic skin reaction, kidney damage.
Delayed	: allergic skin reaction, reproductive effects, kidney damage, liver damage, respiratory system damage.
Indication of Immediate Medical Attention and Special Treatment Needed, If Needed	: Treat symptomatically and supportively.

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### 5. Fire Fighting Measures

Flammable Properties	: Not flammable.
Extinguishing Media	: Regular dry chemical, carbon dioxide, water spray, foam.
Unsuitable Extinguishing Media	: Do not scatter spilled material with high-pressure water streams.
Special Hazards Arising from the Chemical	: Negligible fire hazard during intended use. Irritating and/or toxic fumes and gases may be emitted upon the product's decomposition.
Hazardous Combustion Products	: Oxides of carbon.
Fire Fighting Measures	: Move material from fire area if it can be done without risk. Use extinguishing agents appropriate for surrounding fire. Do not scatter spilled material with high-pressure water streams. Cool containers with water spray until well after the fire is out. Avoid inhalation of material or combustion by-products. Stay upwind and keep out of low areas.
Special Protective Equipment and Precautions for Firefighters	: Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

### 6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures	: Wear personal protective clothing and equipment, see Section 8.
Methods and Materials for Containment and Cleaning Up	: Avoid heat, flames, sparks and other sources of ignition. Stop leak if possible without personal risk. Reduce vapors with water spray. <b>Small spills:</b> Absorb with sand or other non-combustible material. Collect spilled material in appropriate container for disposal. <b>Large spills:</b> Dike for later disposal. Keep unnecessary people away, isolate hazard area and deny entry. Stay upwind and keep out of low areas.
Environmental Precautions	: Avoid release to the environment.

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### 7. Handling and Storage

Precautions for Safe Handling	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapor or mist. Avoid contact with eyes, skin and clothing. Do not eat, drink or smoke when using this product. Wear protective gloves/clothing and eye/face protection. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Conditions for Safe Storage, including any Incompatibilities	: Store locked up. Further information on storage conditions: Store and handle in accordance with all current regulations and standards. Store in a well-ventilated area. Keep container tightly closed. Keep cool. Keep separated from incompatible substances.
Incompatible Materials	: oxidizing materials, acids, combustible materials, bases, reducing agents, metals, metal salts, halocarbons.

### 8. Exposure Controls / Personal Protection

Exposure Limit Values	: <b>Proprietary glycol ether (Trade Secret)</b> ACGIH: 10 ppm TWA inhalable fraction and vapor Europe: 10 ppm TWA ; 67.5 mg/m <sup>3</sup> TWA 15 ppm STEL ; 101.2 mg/m <sup>3</sup> STEL
ACGIH - Threshold Limit Values - Biological Exposure Indices (BEI)	: There are no biological limit values for any of this product's components.

#### Exposure Controls

##### Occupational Exposure Controls

Appropriate : Provide local exhaust or process enclosure ventilation system.

Engineering Controls Ensure compliance with applicable exposure limits.

##### Individual Protection Measures, such as Personal Protective Equipment

Respiratory Protection : Consult with a health and safety professional for specific respirators appropriate for your use.



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Glove : Wear appropriate chemical resistant gloves.

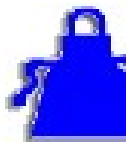
### Recommendations



Eye /Face Protection : Wear splash resistant safety goggles. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.



Safety Skin Protection : Wear appropriate chemical resistant clothing.



## 9. Physical and Chemical Properties

Appearance	- Physical State	: liquid
	- Color	: black
Odor		: faint odor
pH		: 7 - 10 (20 °C )
Boiling Point / Boiling Range		: Not available
Melting Point / Melting Range		: Not available
Decomposition Temperature		: Not available
Flash Point		: not flammable
Auto ignition temperature		: Not available
Flammability (Solid, Gas)		: Not available
Explosive Properties		: Not available
Oxidizing Properties		: Not available
Upper / Lower Flammability or Explosive Limits		: Not available
Vapor Pressure		: Not available
Specific Gravity		: 1 - 1.1
Solubility		: Not available
Water Solubility		: soluble
Partition Coefficient (n-octanol / Water)		: Not available

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Viscosity	: 3 - 10 mPa · s (20 °C )
Vapor Density	: Not available
Evaporation Rate	: Not available

### 10. Stability and Reactivity

Reactivity	: No reactivity hazard is expected.
Chemical Stability	: Stable at normal temperatures and pressure.
Possibility of Hazardous Reactions	: Will not polymerize.
Conditions to Avoid	: Avoid flames, sparks, and other sources of ignition. Containers may rupture or explode if exposed to heat. Avoid contact with incompatible materials.
Incompatible Materials	: oxidizing materials, acids, combustible materials, bases, reducing agents, metals, metal salts, halocarbons.
Hazardous Decomposition	: Oxides of carbon.

### 11. Toxicological Information

#### Information on Likely Routes of Exposure

Inhalation	: irritation, reproductive effects, organ damage.
Ingestion	: May be harmful if swallowed.
Skin Contact	: mild irritation, allergic skin reaction.
Eye Contact	: irritation

#### Acute and Chronic Toxicity

Component Analysis - LD50/LC50 : The components of this material have been reviewed in various sources and the following selected endpoints are published.

**Proprietary Glycol (Trade Secret)**

Oral LD50 Rat 12565 mg/kg

Dermal LD50 Rabbit 11890 mg/kg

**Proprietary glycol ether (Trade Secret)**

Oral LD50 Rat 5660 mg/kg

Dermal LD50 Rabbit 2700 mg/kg

**Product Toxicity Data (Acute Toxicity Estimate)**

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	Dermal > 2000 mg/kg
	Inhalation – Vapor > 20 mg/L
	Oral > 2000 mg/kg
Immediate Effects	: May be harmful if swallowed, mild skin irritation, eye irritation, allergic skin reaction, kidney damage.
Delayed Effects	: allergic skin reaction, reproductive effects, kidney damage, liver damage, respiratory system damage.
Irritation/Corrosivity	: mild skin irritation, eye irritation.
Data	
Respiratory	: No information available for the product.
Sensitization	
Dermal Sensitization	: Available data characterizes components of this product as dermal sensitization hazards.
Germ Cell	: No information available for the product.
Mutagenicity	
Carcinogenicity	: No information available for the product.
Component	: None of this product's components are listed by ACGIH, IARC, NTP,
Carcinogenicity	DFG or OSHA.
Tumorigenic Data	: No information available for the product.
Reproductive Toxicity	: Available data characterizes components of this product as reproductive hazards.
Specific Target Organ	: kidneys.
Toxicity - Single	
Exposure	
Specific Target Organ	: kidneys, liver, respiratory system.
Toxicity - Repeated	
Exposure	
Aspiration Hazard	: Not expected to be an aspiration hazard.
Medical Conditions	: kidney disorders, skin disorders and allergies.
Aggravated by Exposure	

## 12. Ecological Information

Handling is noted because it might influence the environment when leaking and abandoning it. Especially, note that the product doesn't flow directly to ground, the river, and the drain ditch.

Ecotoxicity : Harmful to aquatic life with long lasting effects.

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Component Analysis -	: <b>Proprietary Glycol (Trade Secret)</b>
Aquatic Toxicity	Fish: LC50 96 h Pimephales promelas 75200 mg/L [flow-through ] Invertebrate: EC50 48 h Daphnia magna 84000 mg/L IUCLID <b>Proprietary glycol ether (Trade Secret)</b> Fish: LC50 96 h Lepomis macrochirus 1300 mg/L [static ] Algae: EC50 96 h Desmodesmus subspicatus >100 mg/L IUCLID
Persistence and Degradability	: No information available for the product.
Bioaccumulation	: No information available for the product.
Mobility	: No information available for the product.

### 13. Disposal Considerations

Disposal Methods	: Comply with all USA, national and local regulations. <u>Do not dump this product into sewers, on the ground or into any body of water.</u>
Component Waste Numbers	: The U.S. EPA has not published waste numbers for this product's components.
Disposal of Contaminated Packaging	: Empty containers may contain product residue. Dispose in accordance with all applicable regulations.

### 14. Transport Information

Check a thing without a leak in a container.	
Perform prevention of collapse of cargo surely.	
US DOT Information	: No Classification assigned.
International Bulk Chemical Code	: This material contains one or more of the following chemicals required by the IBC Code to be identified as dangerous chemicals in bulk.

### 15. Regulatory Information

U.S. Federal Regulations	: None of this products components are listed under SARA Sections 302/304 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), or require an OSHA process
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# Safety Data Sheets

safety plan.

SARA Section 311/312 : Reproductive Toxicity; Respiratory/Skin Sensitization; Serious Eye  
 (40 CFR 370 Subparts B Damage/Eye Irritation; Specific Target Organ Toxicity.  
 and C) reporting  
 categories

U.S. State Regulations : The following components appear on one or more of the following  
 state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA
Proprietary Glycol	Trade Secret	No	No	Yes	Yes	Yes

California Proposition : Not listed under California Proposition 65.  
 65

Canada Regulations : Canadian WHMIS Ingredient Disclosure List (IDL)  
 Components of this material have been checked against the  
 Canadian WHMIS Ingredients Disclosure List. The List is composed of  
 chemicals which must be identified on MSDSs if they are included in  
 products which meet WHMIS criteria specified in the Controlled  
 Products Regulations and are present above the threshold limits listed  
 on the IDL.

**Proprietary Glycol (Trade Secret): 1 %**

**Proprietary glycol ether (Trade Secret): 1 %**

## Component Analysis – Inventory

### Pigment (chrome and its compounds) (Trade Secret)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	No	Yes

### Proprietary Glycol (Trade Secret)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	No	Yes	Yes	Yes	Yes

### Proprietary glycol ether (Trade Secret)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes

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### Preservative (Mixture)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes

### Other additives (Trade Secret)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
Yes	DSL	No	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	No	Yes

## 16. Other Information

### Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CA/MA/MN/NJ/PA - California/Massachusetts/Minnesota/New Jersey/Pennsylvania\*; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CFR - Code of Federal Regulations (US); CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EC – European Commission; EEC - European Economic Community; EIN - European Inventory of (Existing Commercial Chemical Substances); EINECS - European Inventory of Existing Commercial Chemical Substances; ENCS - Japan Existing and New Chemical Substance Inventory; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; ISHL - Japan Industrial Safety and Health Law; IUCLID - International Uniform Chemical Information Database; JP - Japan; Kow - Octanol/water partition coefficient; KR KECI Annex 1 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL); KR KECI Annex 2 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL) , KR - Korea; LD50/LC50 - Lethal Dose/ Lethal Concentration; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of Lists™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; MX – Mexico; NDSL – Non-Domestic Substance



Product Name: Acid Dye Ink Ac400 Black  
SDS No. 037- W451841  
First issue: 2017/01/19  
Revised: 2025/04/08

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List (Canada); NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PEL- Permissible Exposure Limit; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH- Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; STEL - Short-term Exposure Limit; TCCA – Korea Toxic Chemicals Control Act; TDG - Transportation of Dangerous Goods; TLV - Threshold Limit Value; TSCA - Toxic Substances Control Act; TW – Taiwan; TWA - Time Weighted Average; UEL - Upper Explosive Limit; UN/NA - United Nations /North American; US - United States; VLE - Exposure Limit Value (Mexico); WHMIS - Workplace Hazardous Materials Information System (Canada).

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